



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - ASME SA-249 UNS S30615

Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-249 UNS S30615 Chromium and Chromium-Nickel Stainless Steel for Pressure Vessels and for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.160 - 0.240	Solution Annealing	
Silicon	Si %	3.200 - 4.000		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	17.000 - 19.500		
Nickel	Ni %	13.500 - 16.000		
Aluminium	Al %	0.800 - 1.500		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	620 min.
-	-	-	Yield Strength in Mpa	275 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HRB	95 max.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A240 UNS S30615	ASTM	USA	Steel, Plate, Sheet and Strip
S30615	UNS	USA	Steel
A213 S30615	ASTM	USA	Steel and Tube
A249 S30615	ASTM	USA	Steel and Tube
A312 S30615	ASTM	USA	Steel and Pipe
A959 S30615	ASTM	USA	Steel
SA-312 UNS S30615	ASME	USA	Steel and Pipe

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**